

3/7/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

GA098
SR2
402
RBW6505G00831-3G-15

Job Sheet 178827



Part No: RBW6505G00831-3G-15

Job Qty: 18 ea

Part Name: Gusset



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/4/18

Created By: Logan David

Type: SOLD

Description:

Note: URF17-785 DWG RBW6505G00831-3G Rev2 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Waterjet		dc 18/06/08
100	Waterjet	18 pcs	6/4/18	6/4/18	0.00	1.80	Waterjet 2 OMAX		dc 18/06/08
110	QC	18 pcs	6/4/18	6/4/18	0.00	0.00	QC2		dc 18/06/08
120	QC	18 pcs	6/4/18	6/4/18	0.00	0.00	QC8-6		21
121	HandFinish	18 pcs	6/4/18	6/4/18	0.00	1.80	HandFinish7		21
130	Packaging	18 pcs	6/4/18	6/4/18	0.00	0.00	Packaging2		21
210	QC21-SA	18 Ea	6/4/18	6/4/18	0.00	0.00	QC21		21

Part Op 90 - See engineering for material sign off (MT-HRS-P)

Descriptions: 100 - 1-Cut as per Dwg (AUGUSTA FOLDER) Dwg Rev: 2 Prog Rev: 2 2-Deburr if necessary ***Note
check material surface quality***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.375	Hot Rolled Steel Plate 0.375" (44W)	.1800 sf (.01 ea)	90-Start up Operation	FM 138616

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.375	0	38	0

Part Specifications

Specifications could not be found.

Plex 6/7/18 4:55 PM dart.logan.david



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S079428



Part: RBW6505G00831-3G-15

Job No: 178827

Serial No/Batch: S079428

Revision: 2

Inspector:

Date: 06/08/18

Instructions:

Under Review Notification

Raised By: VANESSA MOREL

Product #: DART TOOLING AGUSTA

Date: 17.12.14

Product Name: TROLLEY ADAPTER, TGB SUPPORT

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise Customers	Stop Production	Re-Work Stock	IPP Under Review	Product Specifications Under Review ("Bluefiles")		
RBW6505G00831-3G	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-33	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-3	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-5	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-9	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-11	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-13	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-15	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-17	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-19	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-21	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-23	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress

Description of Issue:

PRODUCTION CHANGES

RBW6505G00831-3G-25 / RBW6505G00831-3G REV 2 / N N N N N Y Y 17-785 / see engineering for WO currently in progress

A36 P&O NO AVAILABLE, MATERIAL CHANGED FOR A36/1018/1020 AND BEAD BLAST AFTER MACHINING, THEN WELDED AND SEND TO ZINC PLATED
DEVIATION HAS TO BE SIGN FOR EACH A36 PARTS

Distribution:

VP Operations

Director of Operations

Director Quality Assurance

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

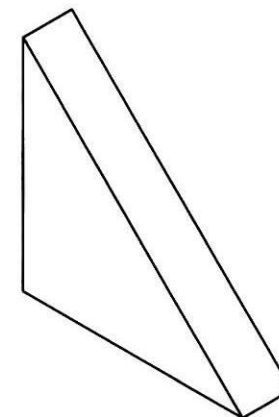
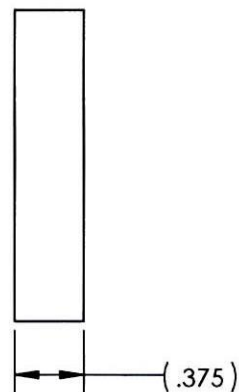
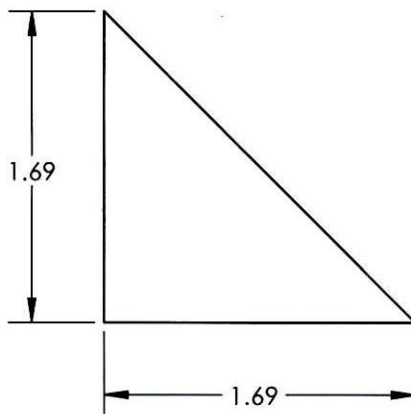
Technical Support

Product Manager - Solutions Provider

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

TEO ATTACHED



UNDER REVIEW

URF17-785 VM

17.12.14

(-15)

GUSSET

 RED BARN MACHINE	
TITLE TROLLEY ADAPTER, TGB SUPPORT	
DWG NO. RBW6505G00831-3G-15	REV 2
MAT'L A36 P&O	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Wed</i> TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW 139
SCALE 1:1	DATE 2/3/2012 SHEET 10 OF 16

